#### Free and Bound Volatile Phenols in Smoke-Exposed Wines-Biomarkers, Machine-learning, and Model Prediction

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- <sup>3</sup>President and CEO, Spectra Scientific, Portland, OR 97229



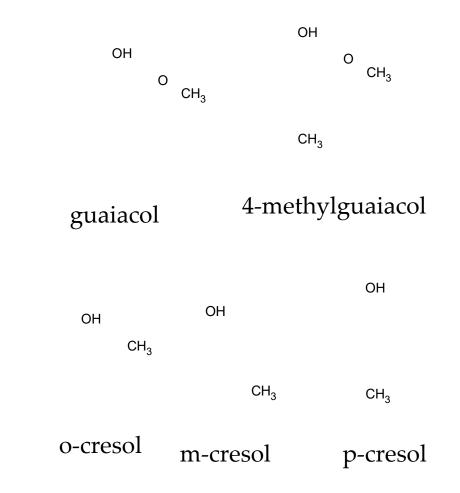


### **Outlines**

- Introduction to smoke related volatile phenols
- Free and total volatile phenols by GC-MS
- Volatile phenol glycoside by LC-MS
- Machine-learning and modeling
- Conclusion

## What we know for smoke compounds

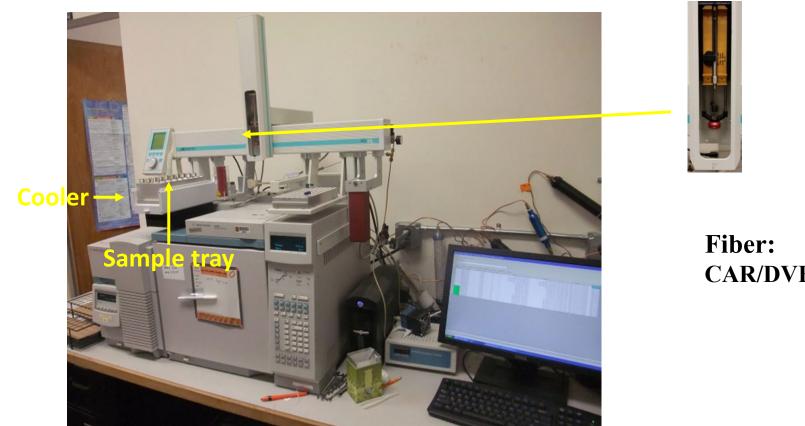
- Volatile phenols have been associated with smoke exposure
- The most frequently studied volatile phenols are guaiacol, 4-methylguaiacol and o-cresol, m-cresol and p-cresol, although a few other volatiles phenols are sometimes studied
- In the event of smoke, the grapevine can absorb these volatile phenols and convert them to phenol-glycosides
- Bound phenol glycosides do not have smoke taint, however, they can convert to free form during fermentation, aging or in mouth, impart off-flavor

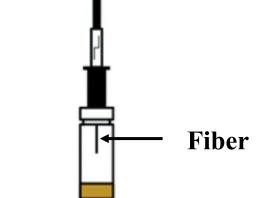


## Challenges with smoke analysis

- Volatile phenols exist in normal wine, are part of wine aroma
  - Difficult to distinguish the "good" from the "bad"
- Volatile phenols present at very low concentration
  - Need reliable and sensitive instrumentation and robust analytical method

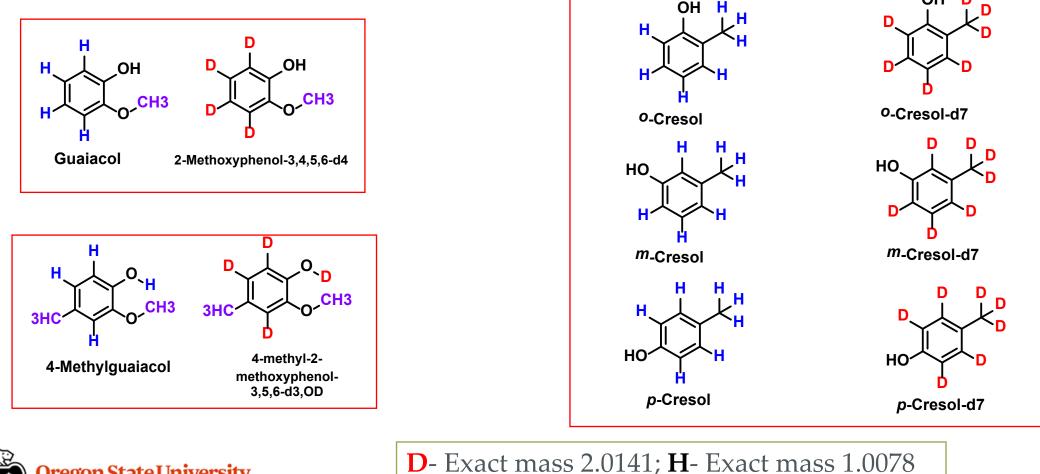
# Sensitive volatile phenol analysis by Solid-phase microextraction (SPME)-GC-MS





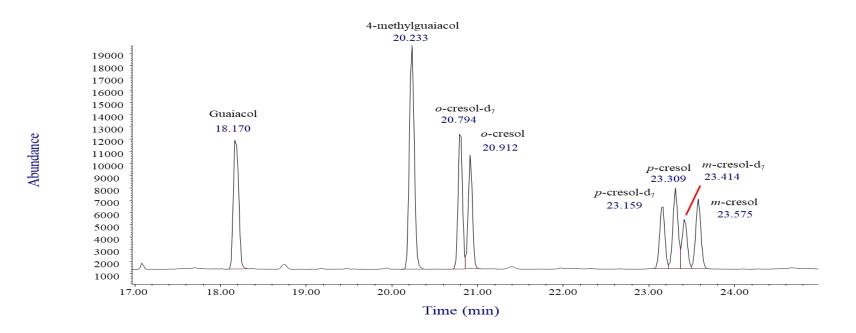
Fiber: CAR/DVB/PDMS, 2cm

#### Isotope-labeled Compounds as Internal Standards to Eliminate <u>Wine Matrix Impact</u>



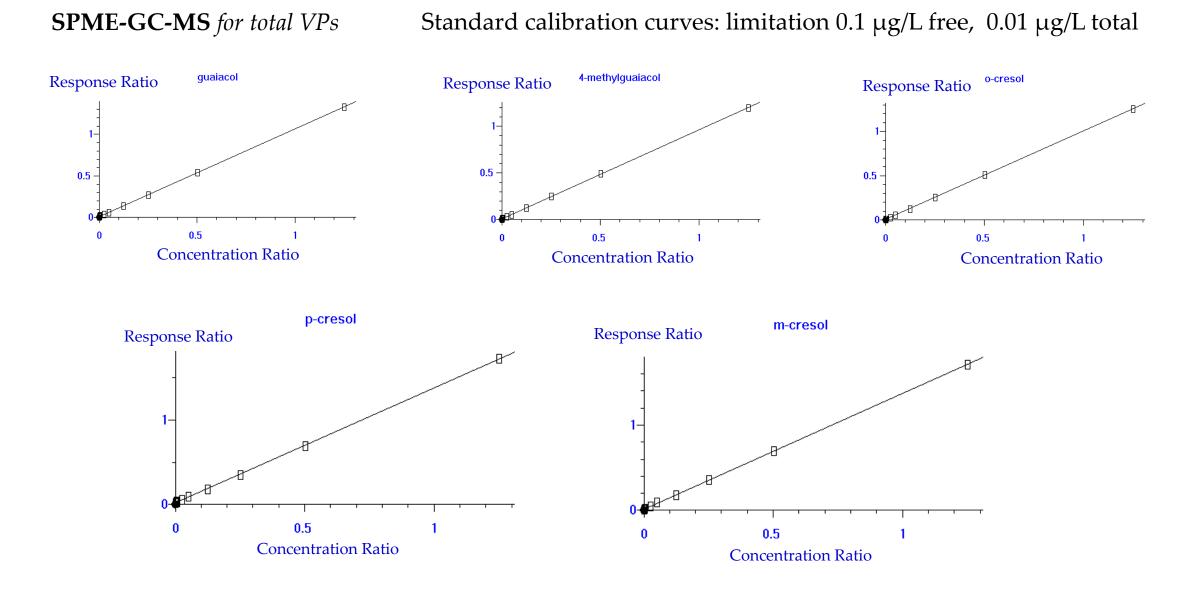


#### **Free Volatile Analysis**



- Free phenol analysis
  - 10 ml wine + 10 ul internal standard
  - Solid-phase Micro-extraction 50°C/25min
  - GC-MS analysis (30 min!)

## Calibration Curve, Quantitation Limits



# Analytical Data Comparison with Commercial Certified Lab (free)

	guaiacol (	ug/L)	4-methyl	4-methylguaiacol		p-cresol	m-cresol
	Qian's lab	Cert lab	Qian's lab	Cert lab	(Cert lab	did not te	st cresols)
sample 1	4.0		1.0		3.3	1.1	1.3
Sample2	3.7	3.9	0.8	0.8	3.1	0.9	1.6
sample 3	4.0	4.2	0.9	1.1	2.8	1.5	1.4
sample 4	3.9	4.0	0.9	1.1	3.0	1.9	1.5
sample 5-1	2.9	3.0	0.7	0.7	2.4	1.2	1.0
sample 5-2 (duplicate)	3.0		0.7		2.5	0.9	1.1
sample 6	3.3	3.4	0.8	0.8	2.3	1.1	1.1
sample 7	4.2	4.4	1.0	1.1	3.0	0.8	1.4
sample 8	6.5		1.7		3.8	1.5	2.2
sample 9	21.3		5.5		8.7	2.7	6.2



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# **Analytical Quality Control**

- Verify check sample for every 20 analysis
- Duplicate analysis every 10 samples

	Guaiacol	4- methylguaiacol	m-cresol	o-cresol	p-cresol
Sample 1-1	12.06	2.36	6.78	5.88	3.67
Sample 1-2	11.85	2.36	6.68	5.95	3.76
CV (%)	1%	0%	1%	1%	2%
Check-1.0 µg/L	1.04	1.06	0.98	1.05	1.07



# Total volatile phenol analysis

- Much more phenol glycosides than free volatile phenols in grapes and wine
- Direct analysis of phenol glycosides by LC-MS is costly and time consuming
- Less expensive method is "total volatile phenol analysis"
  - SPME-GC-MS analysis after strong acid hydrolysis
  - Not reliable due to artifact formation under strong acid condition and low pH
  - No good universal method
  - Results are lab-dependent (varied hydrolysis conditions)
- Total phenol analysis
  - 2 ml wine, pH 1-pH1.2/100°C/4hr
  - 8 mL citrate buffer, pH 3.5
  - SPME 50°C/25min
  - GC-MS analysis

#### Volatile phenol analysis in smoke exposed wines



- In 2020, we analyzed 377 Smoke exposed red wine, 91 Smoke exposed white (rose) wine
- Different degree of smoke exposure
- Analyzed both free and total volatile phenols

# **Objective 1**

 Build database information for smoke exposed wine in Oregon and understand volatile phenol correlation in smoke exposed wine

# **Control Wine Analysis-86 Pinot noir for Baseline**

- 21 wines from 2013
- 21 wines from 2014
- 24 wines from 2015
- 20 wines from 2016
- All wines were made commercially in industrial scale
- No barrel aging



Samples were obtained from Dr. Patty Skinkis

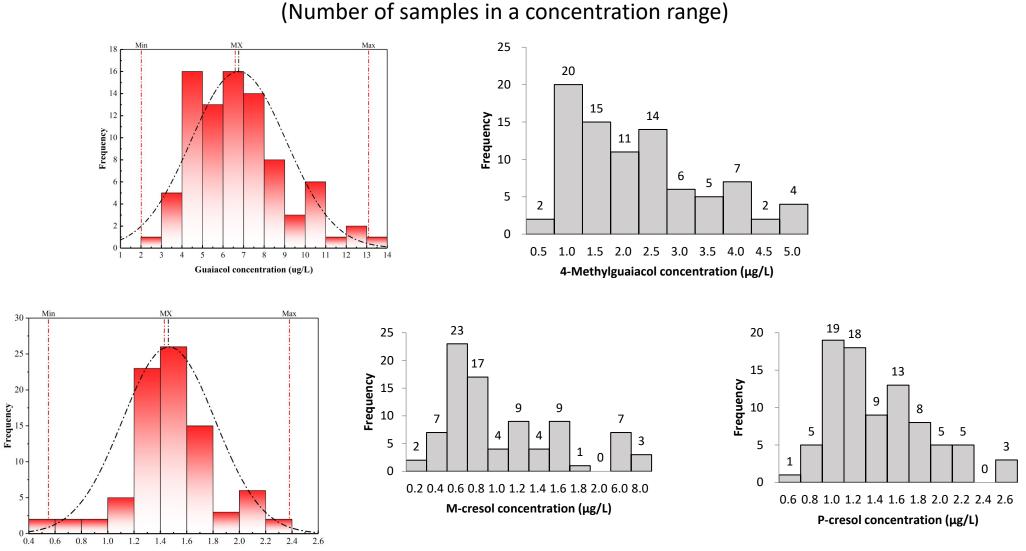
## Free Phenols in 86 Control Pinot noir Wine (2013-2016)

Concentration (µg/L)

		guaiacol	4-methylguaiacol	o-cresol	p-cresol	m-cresol
Х	Average	6.76	1.98	1.46	1.31	1.16
Μ	Median	6.59	1.76	1.43	1.20	0.74
Min	Minimum	2.02	0.41	0.55	0.51	0.17
Max	Maximum	13.09	4.86	2.38	2.55	6.87



## Free phenol concentration distribution in 86 control Pinot noir wine



O-cresol concentration (ug/L)

## Total phenols in 86 Control Pinot noir Wines-2013-2016

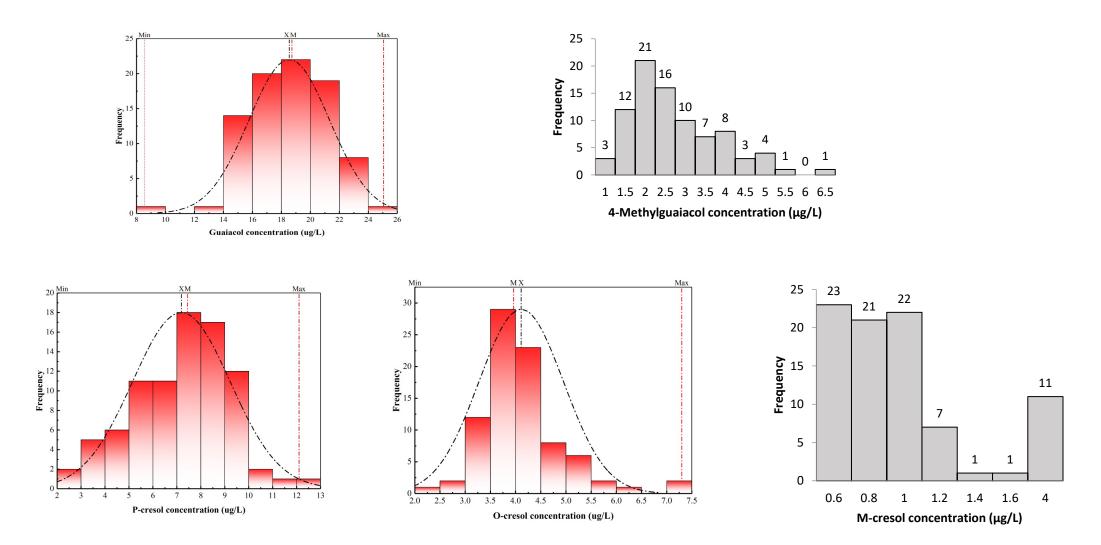
Concentration ( $\mu$ g/L)

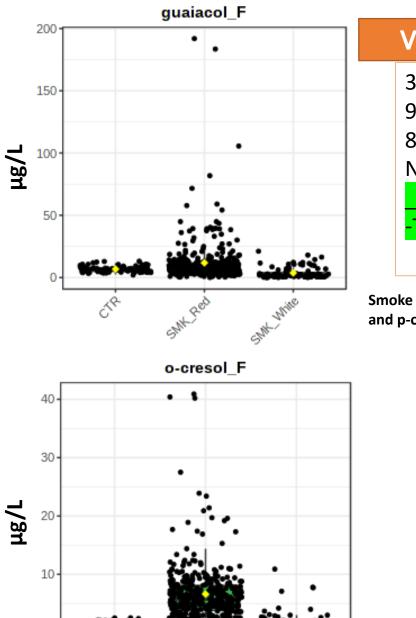
		guaiacol	4-methylguaiacol	o-cresol	p-cresol	m-cresol
Х	Average	18.5	2.5	4.1	7.2	1.0
Μ	Median	18.7	2.3	4.1	7.4	0.8
Min	Minimum	8.6	0.7	2.0	2.0	0.4
Max	Maximum	25.1	6.2	7.3	12.1	3.8



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#### Total Phenol Distribution in 86 Control Pinot noir Wines-2013-2016





WHY WITH

SMK R.

#### Volatile Phenol Analysis- Free (µg/L)

377 Smoke exposed red wine

91 Smoke exposed white (rose) wine

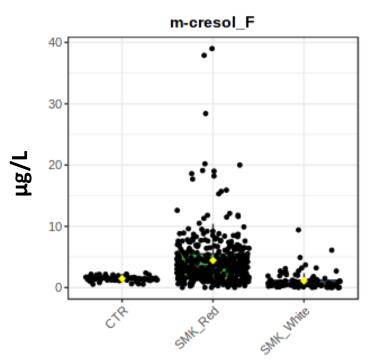
86 Control red wine

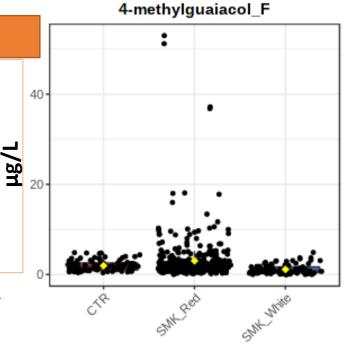
Nomenclature

\_F- Free form

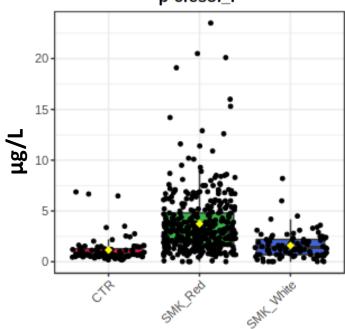
-T- total after hydrolysis (HCl, 100C/4hr) (µg/L)

Smoke exposed red wine presents the biggest dispersion of the data. o-,mand p-cresol exhibit the biggest difference across sample.





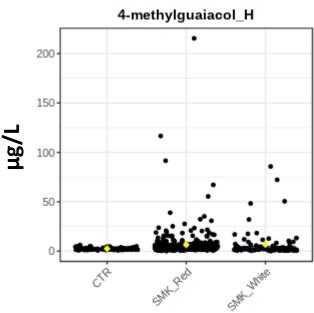
p-cresol\_F

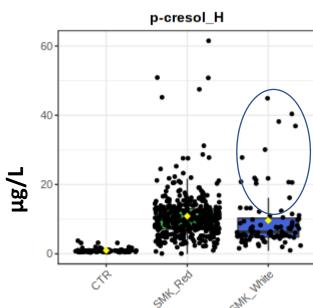


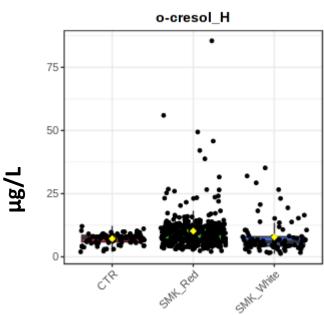


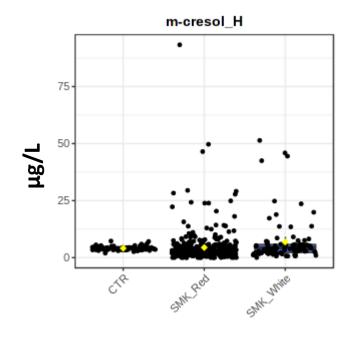
377 Smoke exposed red wine 91 Smoke exposed white wine 86 Control red wine

Smoke exposed red wine presents the biggest dispersion of the data. p-cresol exhibited the highest difference.











guaiacol\_H

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400

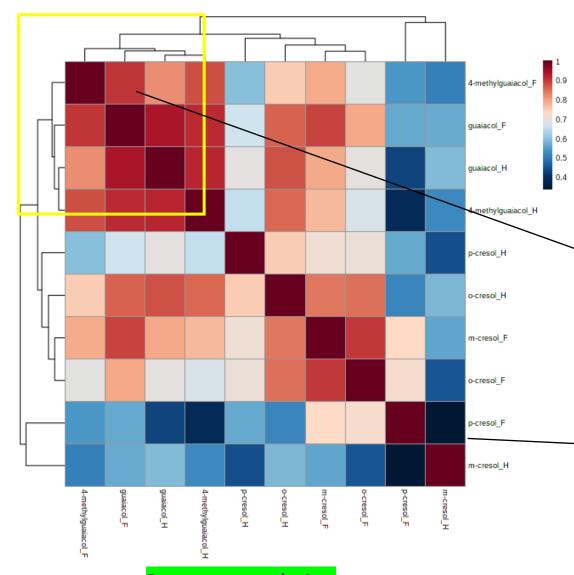
300

200

100

µg/L

#### **Correlation Heatmap and Matrix**



Heatmap was used to identify correlation of compounds. The value ranges from -1 to 1. As shown in the heatmap, all correlations are positive, ranging from 0.34 (blue, bound m-cresol vs free p-cresol) to 0.94 (deep red, guaiacol free form vs bound guaiacol).

	4-			4-	p-	0-	m-	0-	p-	m-
		guaiac ol_F	guaiac ol-T	methylgu aiacol-T	cresol- T	- cresol- T	cresol_ F	cresol	cresol _F	cresol- T
4-methylguaiacol_F	1.00	<mark>0.91</mark>	0.82	0.88	3 0.60	0.75	0.79	0.69	0.55	0.51
guaiacol_F	0.91	1.00	) <mark>0.94</mark>	0.92	0.67	7 0.86	0.89	0.80	0.57	0.57
guaiacol-T	0.82	<b>0</b> .94	1.00	0.92	0.70	0.88	0.80	0.70	0.43	0.59
4-methylguaiacol-T	0.88	<mark>0.9</mark> 2	0.92	1.00	<b>)</b> 0.66	5 0.86	0.78	0.68	0.40	0.52
p-cresol-T	0.60	0.67	0.70	0.66	5 <b>1.0</b> 0	<b>)</b> 0.75	0.72	0.71	0.57	0.45
o-cresol-T	0.75	0.86	6 0.88	0.86	5 0.75	5 <b>1.00</b>	0.84	0.85	0.52	0.59
m-cresol_F	0.79	0.89	0.80	0.78	3 0.72	2 0.84	1.00	<mark>0.90</mark>	0.74	0.56
o-cresol_F	0.69	0.80	0.70	0.68	3 0.72	1 0.85	<mark>0.90</mark>	1.00	0.73	0.45
p-cresol_F	0.55	0.57	<del>/ 0.43</del>	0.40	0.57	7 0.52	0.74	0.73	1.00	0.34
m-cresol-T	0.51	0.57	0.59	0.52	2 0.45	5 0.59	0.56	0.45	0.34	1.00

Pearson correlation

# Control Red Wine vs Smoke Exposed Red Wine (t-test)

		FC log	;2(FC) P	-pval
377 Smoke exposed red wine	p-cresol_T	<mark>11.12</mark>	3.47	3.9E-35
86 Control red wine	o-cresol_F	<mark>5.05</mark>	2.34	2.5E-21
86 Control red wine	p-cresol_F	<mark>3.23</mark>	1.69	1.7E-13
	m-cresol_F	<mark>3.03</mark>	1.60	9.2E-10
Nomenclature	o-cresol_T	1.42	0.51	1.7E-04
F- Free form	guaiacol_T	1.57	0.66	3.1E-03
-T- After hydrolysis (HCl, 100C/4hr) (µg/L)	guaiacol_F	1.75	0.81	6.7E-03
Arter hydrolysis (i.e., 100C/4hr/ ( $\mu$ g/L)	4-methylguaiacol_T	2.57	1.36	1.3E-02
	4-methylguaiacol_F	1.54	0.62	5.5E-02
	m-cresol_T	1.09	0.12	6.5E-01

Smoke exposed red/ CTR red wine

Univariate data analysis was performed to establish differences between control and smoke exposed red wine.

#### Total *p*-cresol is most discriminating compound for smoke exposure, followed by free o-,p-,mcresol.

With exception of free 4-methylguaiacol and total m-cresol, all compounds were significantly higher in smoke exposed wine (p>.05). After hydrolysis, total p-cresol presented the most significant difference (FC =11.12, p=3.9 X10-35).

# Major findings

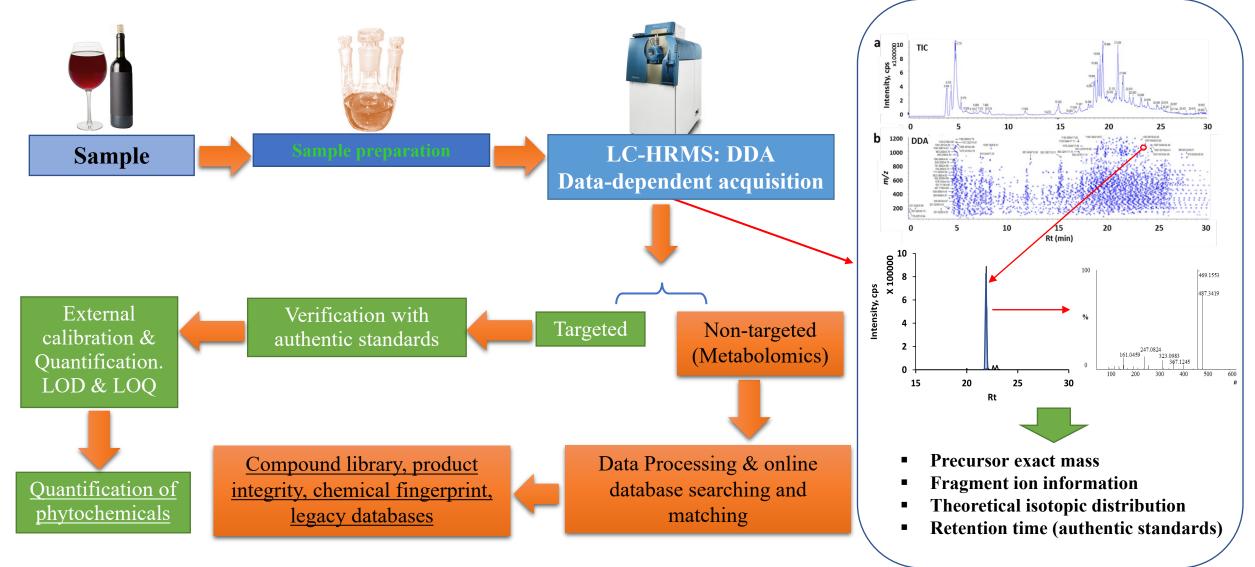
- Smoke exposed red wine presents the biggest dispersion of the data. o-,m- and p-cresol exhibit the biggest difference across sample.
- Free guaiacol is highly correlated with free 4-methylguaiacol in smoke exposed wine
- Total guaiacol is highly corelated with free guaiacol
- m-cresol and o-cresol is highly correlated

# Objective 2

Understand how the phenol glycosides are related to the volatile phenols

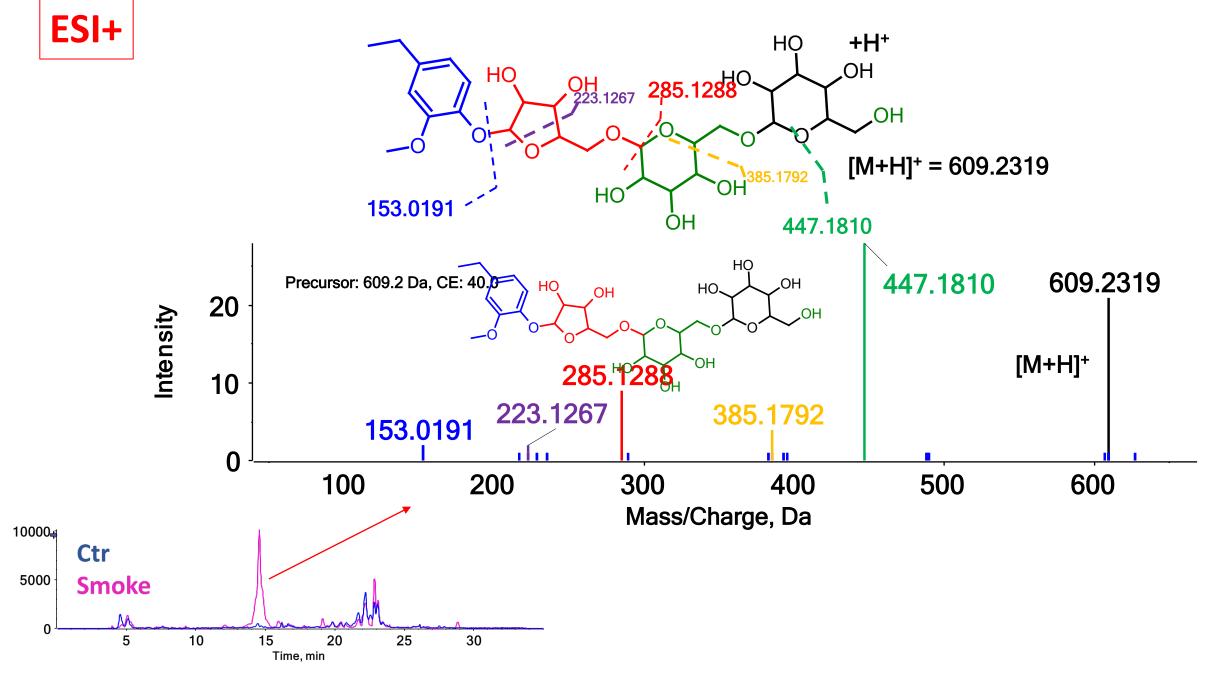
- Selected 26 different degree of smoke-exposed wine and 14 control wines
- LC-MS glycoside analysis
- GC-MS analysis for free and total volatile phenols

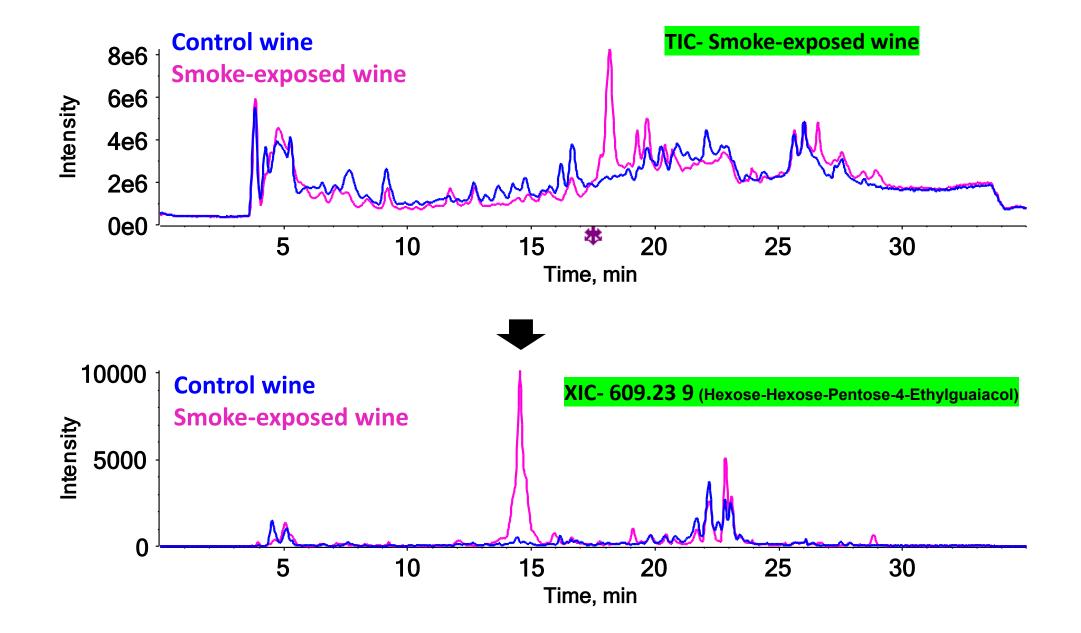
#### LC MS/MS Mass Spectral Fingerprinting and Quantification of Marker Compounds (14 control, 26 smoke exposed wine)



25

Hexose-Hexose-Pentose-4-Ethylguaiacol

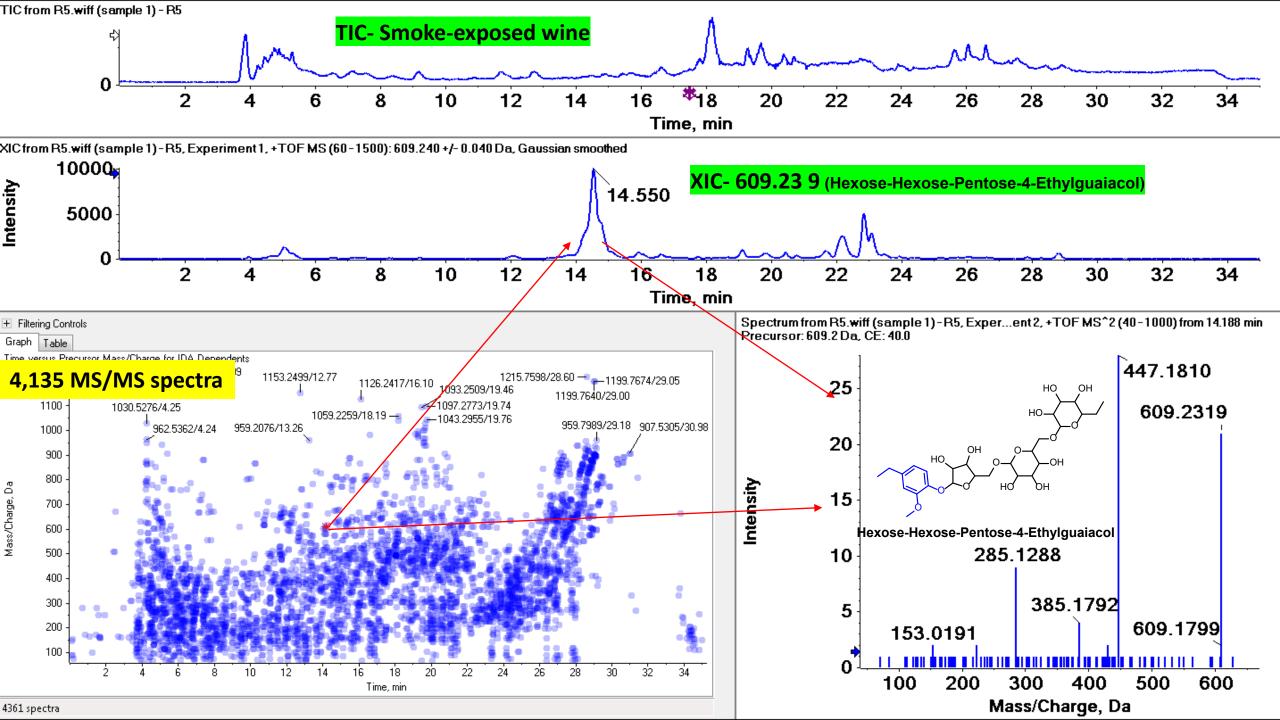




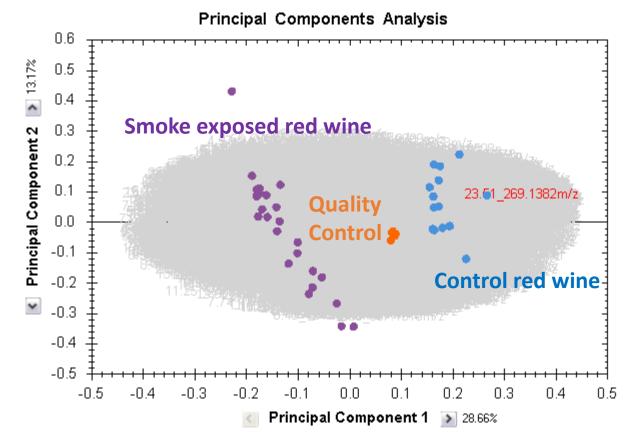
### Latest Metabolomics-Data Analysis in Progenesis QI

File Review Experiment Design Setup Peak Picking Deconvolution Compounds Compounds Statistics		nonlinear A Waters Company
sentify Compounds elect your identification method:	Compound 21.03_227.0702m/z (cis-Resveratrol)	🥹 Help
🔍 Progenesis MetaScope		
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Filter the compounds Using the list below, filter the compounds to show only those you want to identify.	2 an Le	
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Search for identifications		
Identifications will be assigned to the relevant compounds automatically.     Search for identifications	tions	
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○ 21.00_387.1633m/z 0 0 <unknown> 387.1633 1</unknown>	20 30 40 50 60 70 80 90 100 110 120 130 140 150	160 170 180 190 200 210 220 230 240 250
0 21.00_803.0623m/z 0 0 <unknown></unknown>	Legend:  Matched fragment Unmatched fragment	
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0 21.03_453.1768m/z 0 0 <unknown> 453.1768 1</unknown>		52.5 <b>C</b> 75.8
○ 21.03_202.0854m/z 0 0 <unknown> 20</unknown>		52.3 C 74.5
○ 21:00_100.9328m/z 0 0 <unknown> 100</unknown>		52.1 3 73.6
21.10_435.1090m/z     15 4 <unknown> 43!     21.10_695.3670m/z     2 5 <unknown> 69!</unknown></unknown>		51.7 C 71.7
	* HMDB0034270 5,6-Dihydro-5-hydroxy-6-r M-H C14H12O3	50.2 C 64
2 2 ≤ unknown> 65:      Company		49.5 0 60.8
21.17_535.0632     Q 09052019 Wine Neg - Progenesi     Q 09052019 Wine POS - Progenesi     D 09052019 Wine POS - Progenesi	☆ HMDB0127763 5-[(3-methoxyphenyl]meth M+Na C <sub>12</sub> H <sub>14</sub> O <sub>3</sub> C	49.5 C 59.5
	☆ HMDB0030786 Marmesin M-H-H₂O C14H14O4 G	
		47.5 <b>C</b> 50.6
	☆ HMDB0034257 Seselin M-H C14H12O3 C	47.3 C 49.6
	* UMD00120057 6/2 hudenschut 1 op 1 vf M-H-Hp0 CUO.	A71 P A90 T
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Database on polyphenol content in foods



#### LC-HRMS/MS Untargeted Metabolomics Analysis of Wine (14 control, 26 smoke exposed wine)



We obtained more than 4000 ions by MS/MS

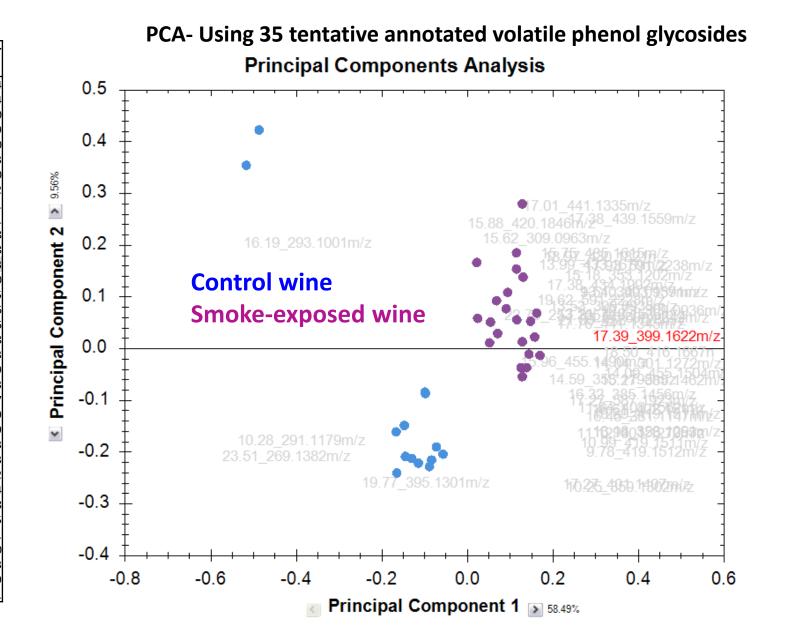
Control wines and smoke exposed wines are well clustered by PCA analysis We are continuing with data mining to figure out underlying relationship

#### LC-HRMS/MS targeted phenol glycosides Analysis

#### 35 tentative annotated volatile phenol

#### glycosides

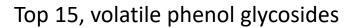
	Adducts		Mass Error
Accepted Compound ID	detected	Formula	(ppm)
syringyl-β-D-glucopyranoside_Iso	M+H, M+NH4, M+Na	C14H20O8	-3.14
syringyl-β-D-glucopyranoside	M+NH4, M+Na	C14H20O8	-2.24
DeoxyH-H-Cresol	M+NH4, M+Na	C19H28O10	-3.50
DeoxyH-H-Cresol_iso	M+Na	C19H28O10	-3.69
DeoxyH-H-P-Phenol	M+Na	C23H34O14	-4.10
DeoxyH-P-4-Ethylguaiacol	M+Na	C20H30O10	-1.93
guaiacyl-β-D-gentiobioside -Der	M+NH4	C19H28O12	-4.50
guaiacyl-β-D-gentiobioside	M+Na	C19H28O12	-4.12
guaiacyl-β-D-gentiobioside_2	M+Na	C19H28O12	-4.11
guaiacyl-β-D-gentiobioside_3	M+Na	C19H28O12	7.61
H-4-Methylguaiacol	M+NH4	C14H20O7	-3.68
H-4-Methylguaiacol_2	M+H	C14H20O7	-3.18
H-4-Methylsyringol	M+Na	C15H22O8	-1.53
H-Guaiacol	M+Na	C13H18O7	-2.00
H-Guaiacol_2	M+Na	C13H18O7	-3.35
H-Guaiacol_3	M+Na	C13H18O7	-3.56
H-H-P-4-Ethylguaiacol_Iso1	M+H-H2O	C24H36O14	-7.46
H-H-P-4-Ethylguaiacol	M+H	C24H36O14	-7.68
H-H-P-4-Ethylguaiacol_iso2	M+H-H2O	C24H36O14	-9.13
HMDB0041514	M+NH4	C18H26O10	-4.49
H-P-4-Methylguaiacol_iso	M+Na	C19H28O11	-4.63
H-P-4-Methylguaiacol	M+H	C19H28O11	-7.97
H-P-Guaiacol	M+Na	C18H26O11	-7.79
H-P-Guaiacol_Iso1	M+Na	C18H26O11	-5.29
H-P-Guaiacol_so2	M+Na	C18H26O11	-3.63
H-P-Guaiacol_iso3	M+Na	C18H26O11	-4.93
H-P-P-4-Methylguaiacol	M+Na	C24H36O15	-4.72
P-H-Cresol	M+H	C18H26O10	-6.84
P-H-Cresol_iso2	M+H-H2O	C18H26O10	-7.78
P-H-Cresol_iso3	M+H-H2O	C18H26O10	-9.25
P-H-Cresol_iso4	M+H, M+NH4, M+Na	C18H26O10	-3.61
P-P-H-Cresol	M+Na	C23H34O14	-2.80
syringyl-β-D-gentiobioside	M+NH4	C20H30O13	-4.53
syringyl-β-D-gentiobioside_iso1	M+H, M+Na	C20H30O13	-8.89
syringyl-β-D-gentiobiosideliso2	M+H-H2O	C20H30O13	-8.01



H-Hexose, P- Pentose, Iso- Isomer

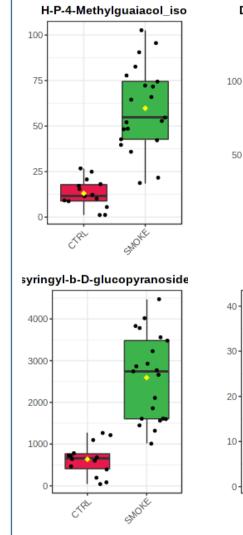
**T-test** 

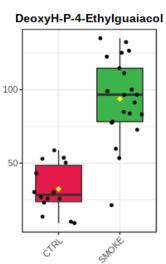
#### Top 8, volatile phenol glycosides ( $p < 4*10^{-7}$ )

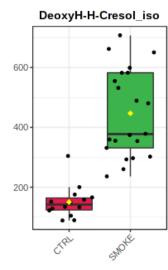


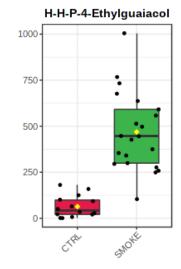
	FC	
Tentative glycoside	SMK/CTR I	raw.pval
H-P-4-Methylguaiacol_iso	4.58	2.37E-08
DeoxyH-P-4-Ethylguaiacol	2.88	2.59E-08
DeoxyH-H-Cresol_iso	2.97	3.02E-08
H-H-P-4-Ethylguaiacol	7.39	6.61E-08
syringyl-b-D-glucopyranoside_Iso	4.08	9.50E-08
H-4-Methylguaiacol	2.69	1.26E-07
H-4-Methylguaiacol_iso1	<mark>2.11</mark>	2.52E-07
H-Guaiacol	7.88	3.95E-07
P-H-Cresol_iso2	3.90	5.13E-07
syringyl-b-D-gentiobioside_iso1	2.60	8.96E-07
H-H-P-4-Ethylguaiacol_Iso1	<mark>31.88</mark>	2.21E-05
P-H-Cresol_iso3	3.52	3.23E-05
H-P-4-Methylguaiacol	2.66	4.37E-05
DeoxyH-H-Cresol	3.13	5.73E-05
syringyl-b-D-gentiobioside	5.65	8.64E-05

H-Hexose, P- Pentose, Iso- Isomer



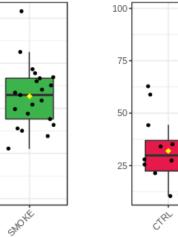


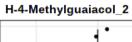


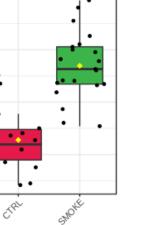




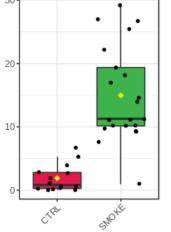
CTP2



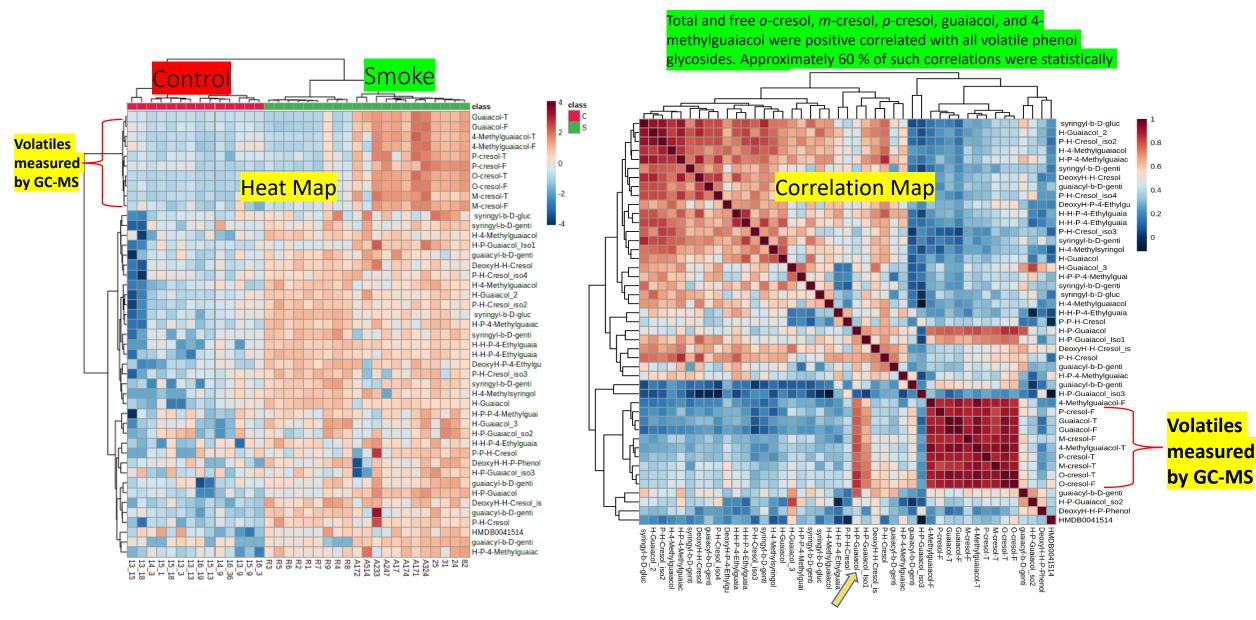








#### Correlation and heatmap for 35 tentative annotated volatile phenol glycosides + total and free volatiles: *o*-cresol, *m*-cresol, *p*-cresol, guaiacol, and 4-Methylguaiacol.



# Take home message from LC-MS glycoside analysis

- With very few exceptions, volatiles measured by GC-MS and phenol glycosides by LC-MS were positively correlated
- This means higher concentration of volatile phenols predict higher concentrations of phenol glycosides and vice-versa.



• How bad is my wine if exposed to smoke?

#### Smoke exposed ≠ Smoke taint

# Machine learning and modeling for smoke evaluation and prediction

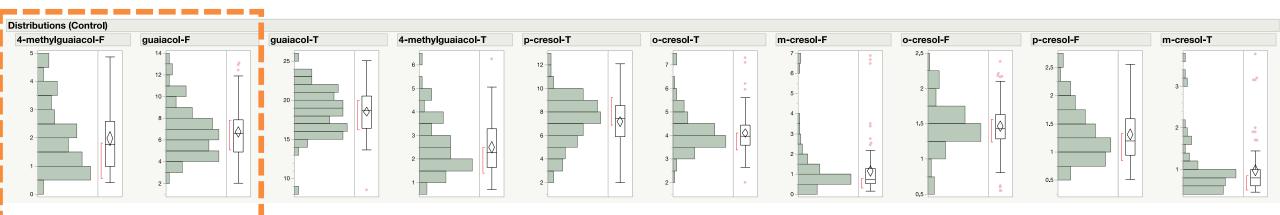
- 86 control wines from 2013-2016
- 377 wines from 2020 (exposed)
- Free and total volatile phenols were used as markers



Dr. Ye Feng, Former director of Machine-learning at Lam Research



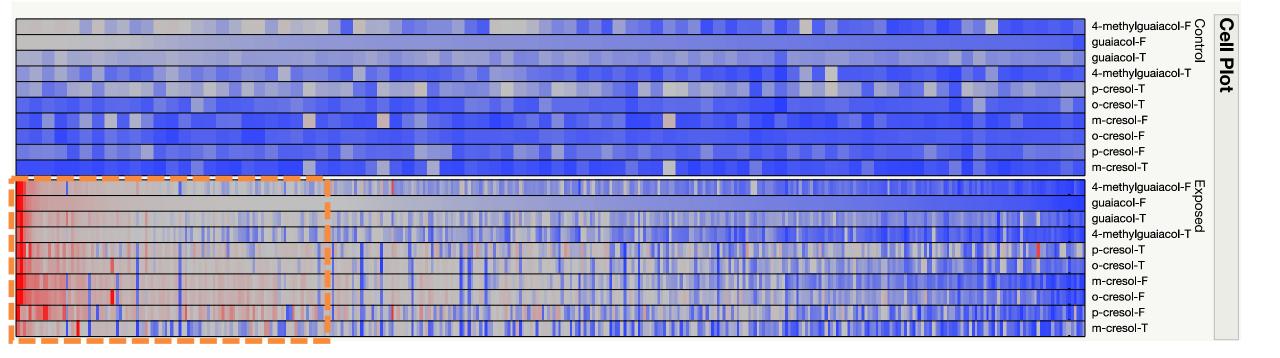
# Sample Distribution



Distributions (Exposed)								
4-methylguaiacol-F guaiacol-F	guaiacol-T	4-methylguaiacol-T	p-cresol-T	o-cresol-T	m-cresol-F	o-cresol-F	p-cresol-F	m-cresol-T
	400							



## **Multivariate Sample Distribution**





# **Principal Component Analysis**

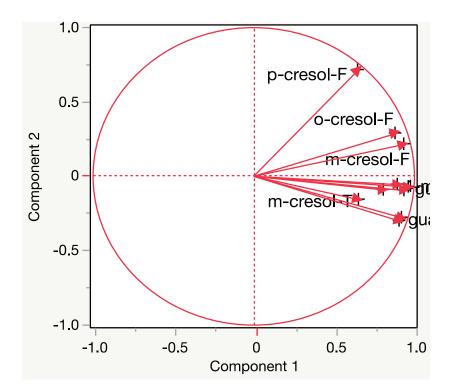
Principal Components: on Correlations							
Number	Eigenvalue	Percent	20	40	60	80	Cum Percent
1	7.4617	74.617					74.617
2	0.8564	8.564					83.181
3	0.6144	6.144					89.325
4	0.4161	4.161					93.486
5	0.3174	3.174					96.661
6	0.1303	1.303					97.964
7	0.0958	0.958					98.922
8	0.0645	0.645					99.566
9	0.0293	0.293					99.859
10	0.0141	0.141					100.000

The first principal component (PC) represents overall phenolic changes

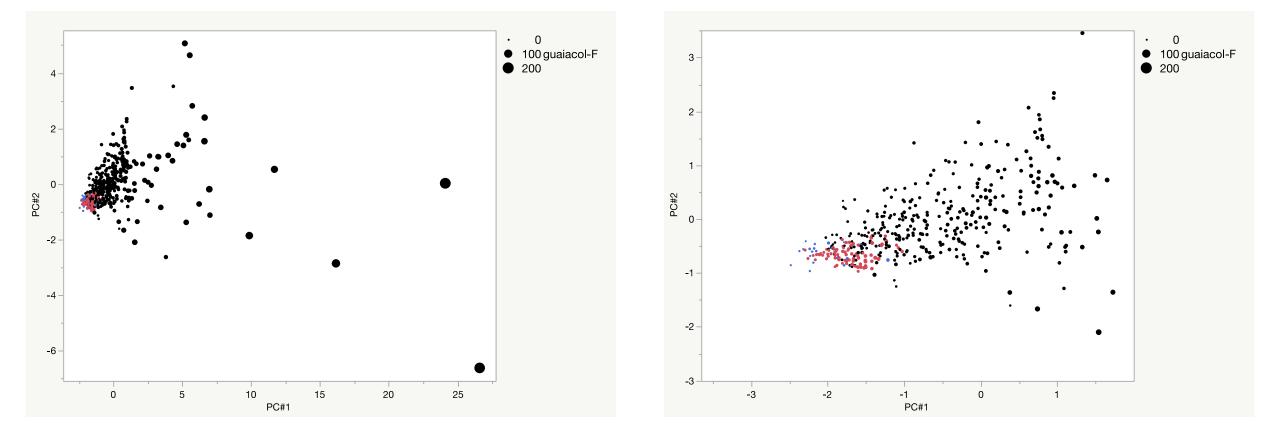
The second PC points to unique covariant fingerprints in free cresols



Eigenvectors	PC#1	PC#2
4-methylguaiacol-F	0.32844	-0.06079
guaiacol-F	0.35343	-0.07758
guaiacol-T	0.33792	-0.30178
4-methylguaiacol-T	0.33257	-0.32487
p-cresol-T	0.29652	-0.09926
o-cresol-T	0.34353	-0.10365
m-cresol-F	0.34308	0.23174
o-cresol-F	0.32346	0.31042
p-cresol-F	0.23796	0.77070
m-cresol-T	0.23985	-0.17038

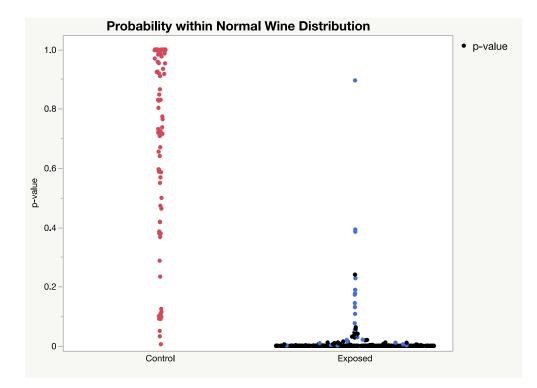


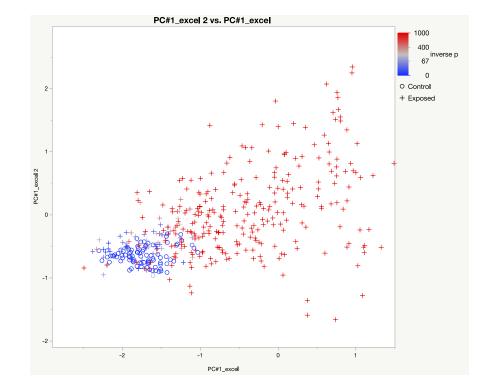
## Evaluation of 2020 Wines (sized by Guaiacol-F)





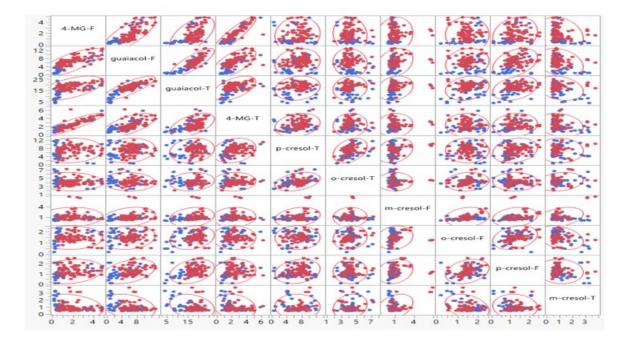
## Evaluation of Wines (sized by p-value)

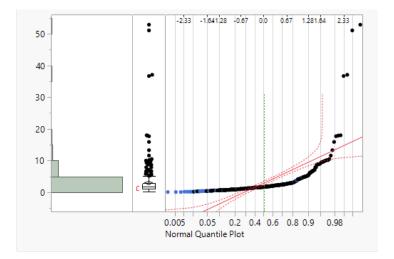






### Correlation and modeling





#### Model prediction: p-value

3.916666667 6.592592593 -1.33112 -0.66458 -0.77733 -2.05628  $-0.74186 \quad 0.194477 \quad 4.911919 \quad 1.888081 \quad 0.544012 \quad 2.135581 \quad -0.31035 \quad 0.621221 \quad 3.411382 \quad 77.95991 \quad 6.960706 \quad 0.001055611 \quad -0.31035 \quad 0.621221 \quad 3.411382 \quad 77.95991 \quad 6.960706 \quad 0.001055611 \quad -0.31035 \quad 0.621221 \quad 3.411382 \quad 77.95991 \quad 6.960706 \quad 0.001055611 \quad -0.31035 \quad 0.621221 \quad -0.31035 \quad 0.621221 \quad -0.31035 \quad -0.3105 \quad -0.3105$ 2.972222222 5.682926829 -0.8037 -0.3853 1.622674 3.943721 4.75814 1.594477 2.511919 2.988081 1.444012 2.935581 0.889651 0.621221 1.743567 94.58311 8.444921 0.000450617 5.2 6.78125 -0.71179 -0.16982 -0.47733 1.043721 3.15814 0.694477 1.211919 4.888081 2.744012 4.635581 0.989651 2.721221 0.646487 265.8569 23.73722 3.65367E-06 4.875 6.12195122 -0.31389 -0.69874 -0.37733 1.043721 6.55814 1.594477 9.711919 5.588081 2.544012 4.035581 -0.01035 4.621221 5.480444 385.4543 34.41557 6.06225E-07 3.857142857 -1.12923 -1.13684 -1.27733 4.05814 2.394477 7.311919 4.788081 0.144012 0.035581 -0.61035 4.421221 4.537723 154.4551 13.79064 4.79318E-05 4.612244898 -4.05628 4.631578947 -0.69662 -0.07733 2.043721 8.55814 2.494477 13.31192 5.988081 2.744012 4.735581 0.189651 4.521221 11.03934 494.8929 44.18686 5.42 0.016748 1.79067E-07 4.722222222 4.885245902 -0.21436 -0.73772 -0.17733 1.743721 11.25814 3.594477 8.811919 5.788081 2.544012 3.935581 0.189651 4.621221 4.108217 367.3541 32.79947 7.65886E-07 4.882352941 5 -0.52074 -0.4816 -0.27733 1.543721 3.95814 1.994477 6.311919 4.588081 2.844012 4.135581 0.289651 2.721221 3.089621 263.8451 23.5576 3.78942E-06 -0.43869 0.022674 2.743721 7.85814 2.494477 8.011919 5.088081 3.044012 5.135581 0.489651 2.421221 5.507082 363.5363 32.4586 4.75 5.28 -0.24115 8.05747E-07 4.642857143 5.272727273 -0.86358 -0.69621 -0.57733 -0.25628 4.65814 1.894477 3.811919 4.188081 1.744012 3.135581 -0.21035 3.521221 1.490751 218.5799 19.51606 9.32128E-06 4.736842105 5.255319149 -0.53183 -0.43205 -0.07733 2.243721 6.15814 2.194477 1.511919 6.288081 2.844012 5.135581 0.189651 2.921221 1.43106 362.7333 32.3869 8.14445E-07 5.0625 6.17777778 -0.62515 -0.69753 -0.37733 1.343721 9.25814 1.994477 0.911919 5.488081 2.444012 4.335581 -0.31035 6.021221 2.103738 466.2665 41.63094 2.39647E-07 4.666666667 5.048387097 -0.03815 -0.5024 0.122674 3.043721 12.75814 3.694477 5.411919 7.188081 3.544012 4.935581 0.689651 5.021221 1.620323 436.5137 38.97444 3.3069E-07 5 5.826086957  $-0.32814 \quad -0.27774 \quad -0.17733 \quad 2.243721 \quad 8.25814 \quad 2.094477 \quad 3.211919 \quad 5.988081 \quad 3.244012 \quad 4.835581 \quad 1.089651 \quad 4.421221 \quad 4.4212211 \quad 4.42122111111111111111111111111$ 0.78918 361.4582 32.27305 8.2849E-07 4.5 8.05 -1.98962 -0.55526 -1.17733 -3.15628 -2.44186 -0.50552 -4.78808 0.688081 0.144012 1.635581 -0.51035 0.121221 2.593103 43.90425 3.920022 0.011311237 2.909090909 8.625 -1.95435 -0.52808 -0.87733 -3.55628 -4.74186 -0.90552 -3.58808 0.588081 0.344012 1.635581 -0.51035 -0.07878 1.991242 43.70191 3.901956 0.01151535 3.702970297 3.724637681 3.431154  $-0.84644 \hspace{0.1in} 8.122674 \hspace{0.1in} 30.64372 \hspace{0.1in} 58.55814 \hspace{0.1in} 18.19448 \hspace{0.1in} 11.91192 \hspace{0.1in} 13.08808 \hspace{0.1in} 7.644012 \hspace{0.1in} 9.535581 \hspace{0.1in} 2.589651 \hspace{0.1in} 12.82122 \hspace{0.1in} 7.701365 \hspace{0.1in} 12.82122 \hspace{0.1in} 12.82122 \hspace{0.1in} 7.701365 \hspace{0.1in} 12.82122 \hspace{0.1in} 12.82122 \hspace{0.1in} 7.701365 \hspace{0.1in} 12.82122 \hspace$ 2638.31 235.5634 4.53383E-11 -0.45599 0.135581 2.363636364 6.291666667 -1.78698 -0.85924 -0.87733 -4.15628 -3.44186 -0.10552 3.511919 0.388081 -0.71035 0.621221 2.938962 18.73934 1.673155 0.188994681 3.3333333333 -0.77733 -2.75628 6.074074074 -1.69191 -0.53215 -2.14186 0.194477 0.211919 0.888081 0.044012 1.035581 0.189651 0.421221 1.235536 17.03465 1.520951 0.240265045 5 5.057692308 -0.40944 -0.56437 0.122674 3.743721 7.75814 2.694477 6.011919 6.088081 1.044012 5.435581 0.289651 2.221221 4.485602 430.0916 38.40103 3.55489E-07 4.35 5.510638298 -0.66816 -0.62343 0.022674 1.943721 7.35814 2.194477 5.411919 5.188081 1.344012 3.335581 0.289651 1.721221 1.386922 162.2397 14.48569 3.80933E-05 4.791666667 5.642857143 0.23035 -0.42914 0.422674 4.743721 13.05814 3.094477 8.811919 7.188081 3.744012 6.635581 0.589651 3.721221 6.057231 624.7588 55.78204 5.70944E-08 3.916666667 6.567567568 -0.76448 -0.28099 0.422674 2.643721 5.75814 1.194477 -1.98808 5.088081 2.944012 4.835581 0.389651 1.721221 2.647964 267.3275 23.86853 3.55812E-06



- The model needs to be verified with sensory evaluation
- So the p-value should only be used as a reference!



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- American Vineyard Foundation
- Oregon Wine Board
- Oregon Wine Research Institute













